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		5 June 1967 635 - OD-157	
25X1	Post Office Box 8031 Southwest Station Washington, D. C. 20024		
25X1	Subject:  April 1967 - Proj  Gentlemen:	rogress Report ect No. 635	
			25X1
	Also enclosed are two Report for this period.	(2) copies of our Financial	
		Very truly yours,	
DECLAS	S REVIEW by NIMA/DOD		25X1
		Executive Vice President	
	LHB/aw		
	Enc. (3) P. R. (2) F. R.		
	Cert. #855583		

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## 635 PROGRESS REPORT

PERIOD COVERED:

April 1967

DOCUMENT NO.:

OD-155

## PRESENT STATUS:

The microscope eyepiece extension has been assembled and 25X1 mounted on the microscope. Initial tests have indicated that the optical performance is satisfactory and in accordance with predictions. The mount for the microscope was found to restrict operation of the image rotation mechanism, (this problem is described below) and a different method of attaching the eyepiece extension to the microscope was chosen. This design change was made and the parts released for fabrication. At months end, the parts required for the change had been fabricated but not finished (painted).

Work was resumed on the basic unit after receipt of authorization to overrun target cost during the month. Except for minor problems, which require some electrical and mechanical changes, the unit is ready for final checkout.

## PROBLEM AREAS:

Microscope Mounting - The original design for the microscope eyepiece extension utilized the microscope eyepiece housings as the mounting and locating means. Our initial tests of the eyepiece extension have shown that the microscope housing castings are not suitable for mounting the extension. The surfaces chosen for the mounting pressure points have been found to be unsatisfactory because the

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	casting strength was not great enough to prevent elastic distortion	
	and interference with the mechanical operation of the basic micro-	
	scope. This distortion was evidencepin the binding of the image	
	rotation mechanism. To eliminate this problem, a different method	
	of supporting the microscope was selected. A plate was designed to	
	fit between the microscope and its mounting. The microscope extension	
	was attached to this plate with a stout bracket thereby removing the	
	strain of support from the eyepiece castings.	
	SUMMARY OF CORRESPONDENCE:	
	•	
•	Visit by E. D. (customer's techincal representative) to	
25X1	on 4/17/67 - During a visit to E. D. 25	X1
	inspected the light table film transport and a preliminary assembly	
	of the microscope eyepiece extension. The optical performance of one	
	channel (the only one set up) appeared to be satisfactory. E. D.	
	expressed concern over some vibration present in the observed image	
25XT	under high magnifications. felt that this vibration was	
	due to the test set up (microscope was not mounted on 635 table) and	
	not due to the extension design.	
	FINANCIAL REPORT:	

Financial Report for month of April is enclosed.

Prepared by: REW:maj

25X1